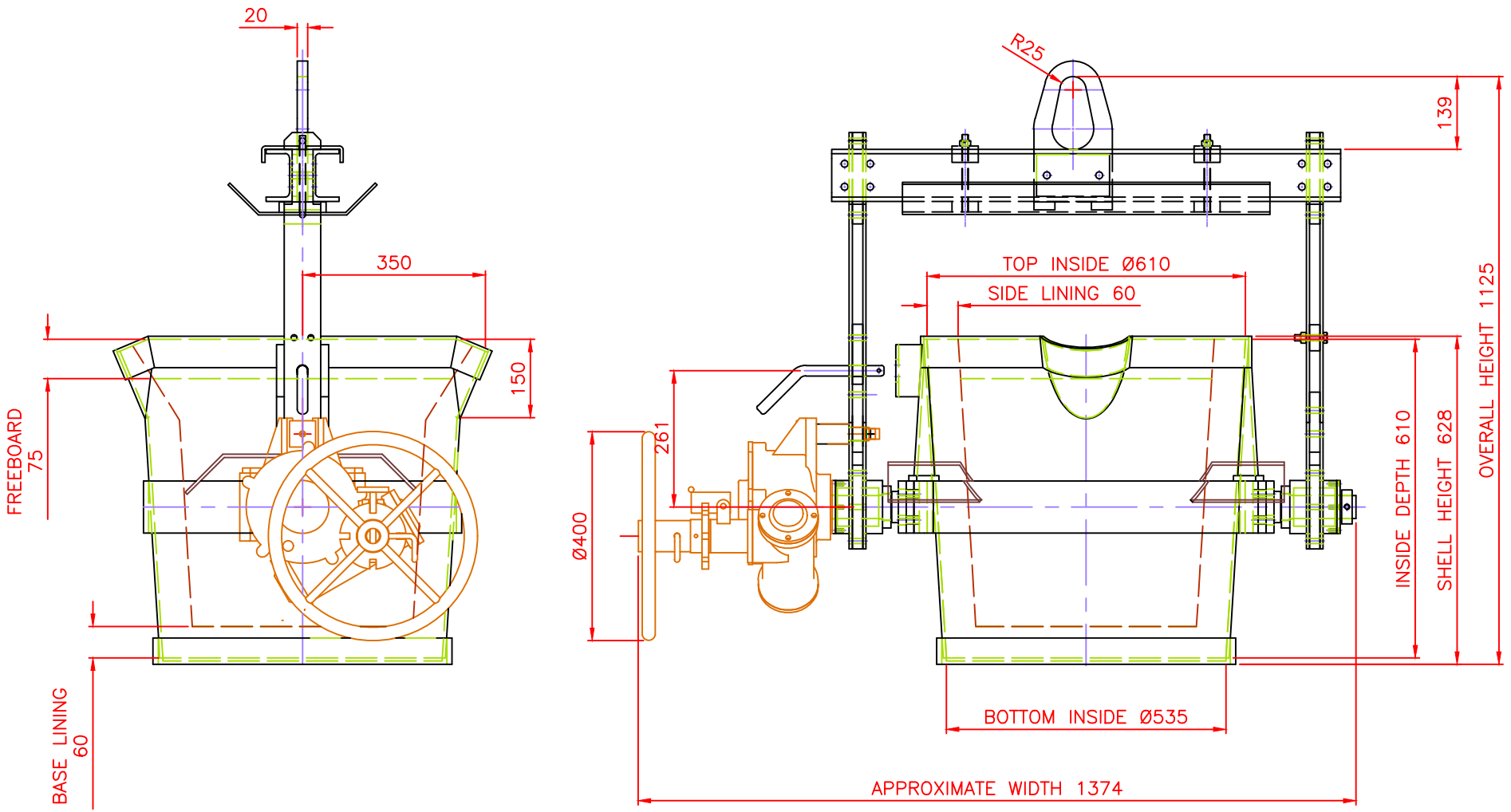

THE LADLE IS BASED UPON OUR WORKHORSE HEAVY DUTY DESIGN.
REFRACTORY LININGS ARE SHOWN FOR ILLUSTRATION PURPOSES ONLY AND DO NOT FORM PART OF OUR OFFER.
THE SUPPLY AND FITTING OF ALL REFRACTORY MATERIALS IS EXCLUDED FROM THE SCOPE OF OUR SUPPLY AND IS THE RESPONSIBILITY OF THE CLIENT.

THE LADLE HAS A WORKING CAPACITY OF 500kg (CAST IRON) WHEN THE LADLE HAS A LINING ALLOWANCE OF 60mm SIDES AND BASE, WITH A FREEBOARD OF APPROXIMATELY 76MM.
MOLTEN METAL DENSITY IS TAKEN AS 6643kg/m^3

A	B
FIRST ISSUE	

ALL FABRICATED JOINTS ARE TO BE WELDED THUS WITH DOUBLE FILLET WELDS

LADLE SHELLS AND BANDS ARE TO BE WELDED THUS WITH DOUBLE 'V' BUTT

THIRD ANGLE

SCALE: 1:4	ENQUIRY No:
DRAWN: A. BURRELL	W.O. No.
CLIENT:	DATE: 25/9/08
PREVIOUS JOB No:	CHKD./APP. A. BURRELL

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ACETARC
WELDING & ENGINEERING Co. Ltd.
ATLEY WORKS DALTON LANE KEIGHLEY BD21 4HT
TEL 01535 607323 FAX 01535 602522

TITLE: GA OF 500kg CAPACITY LIP POUR LADLE

DRAWING No. | REV